

IN THE SPECIFICATION:

At page 1, lines 1-2, delete the Title in its entirety and substitute therefor:

--HOLLOW SECTION PROFILE WITH A POLYURETHANE FOAM
REINFORCEMENT AND METHOD FOR PRODUCING THE SAME--

IN THE CLAIMS:

Please cancel Claims 1-8 and add the following new Claims 9-22:

- 9. A hollow profile produced by
- a) applying a polyurethane foam-forming mixture to a support material insert which is composed of a material that is not permeated by the foam-forming mixture until the support material insert is introduced into the hollow profile with additional polyurethane foam-forming mixture and
 - b) allowing the polyurethane foam-forming mixture to react.
10. The profile of Claim 9 in which the support material insert is a fibrous nonwoven material, a woven textile fabric or a paper having the required delayed foam-forming mixture permeability.
11. The profile of Claim 9 in which the support material insert is a linen or cotton fabric.
12. The profile of Claim 9 in which one or more lateral edges of the support material insert is turned up in the manner of a trough.
13. The profile of Claim 9 in which the polyurethane foam-forming mixture includes an excess of long-chain polyol and/or isocyanate polymer.
14. The profile of Claim 9 in which the polyurethane foam-forming mixture includes an excess of diisocyanate polymer.
15. A process for the production of a foam-filled hollow profile comprising

- 20220555001
- a) applying a liquid polyurethane foam-forming reaction mixture on a support material insert while that insert together with the polyurethane foam-forming reaction mixture is drawn into the hollow profile at a constant speed, the support material insert being composed of a material which is not permeated by the foam-forming mixture until the insert has been introduced into the hollow profile and
 - b) allowing the foam-forming mixture to react so that the foam formed adheres to the hollow profile's interior wall over the profile's entire cross-section.

16. The process of Claim 15 in which the support material insert is composed of a fibrous nonwoven material, a woven textile fabric or paper having the required delayed permeability with respect to the foam-forming mixture.

17. The process of Claim 15 in which the support material insert is a linen or cotton fabric.

18. The process of Claim 15 in which at least one lateral edge of the support material insert is turned up before application of the polyurethane foam-forming mixture.

19. The process of Claim 15 in which the polyurethane foam-forming mixture includes an excess of long chain polyol and/or isocyanate polymer.

20. The process of Claim 15 in which the polyurethane foam-forming mixture includes an excess of diisocyanate polymer.

21. A window profile produced by the process of Claim 15.

22. A ski stick produced by the process of Claim 15.--